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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/615,794	07/10/2003	Panayotis Andricacos	20140-00302-US /YOR920030	3511
30678	7590 07/13/2006		EXAM	INER
CONNOLLY SUITE 800	BOVE LODGE & H	SMITH, NICHOLAS A		
1990 M STRE	ET NW		ART UNIT	PAPER NUMBER
WASHINGTON, DC 20036-3425			1742	
			DATE MAILED: 07/12/2004	•

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
Office Action Summan	10/615,794	ANDRICACOS ET AL.			
Office Action Summary	Examiner	Art Unit			
	Nicholas A. Smith	1742			
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPL' WHICHEVER IS LONGER, FROM THE MAILING D. Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from to cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status	•				
1) Responsive to communication(s) filed on 08 M	lay 2006.				
2a) ☐ This action is FINAL. 2b) ☑ This	☐ This action is FINAL. 2b)☑ This action is non-final.				
Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.			
Disposition of Claims					
4) ☐ Claim(s) 2-15 is/are pending in the application 4a) Of the above claim(s) is/are withdray 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 2-15 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	wn from consideration.				
Application Papers					
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Example 11.	epted or b) objected to by the drawing(s) be held in abeyance. Settion is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applicati rity documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National Stage			
Attachment(s) Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Do 5) Notice of Informal F 6) Other:				

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 5/8/2006 has been entered.

Status of Claims

Claim 1 has been cancelled. Claims 2-14 remain for examination. Claim 15 is new.

Status of Rejection

The rejection of claims 2-5 and 9 under **35 USC § 102** have been withdrawn due to the amended features of claim 15.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 2-5, 9 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Seita et al. (US Patent 6,881,319) in view of Chalyt et al. (US Patent 6,749,739) and further in view of Blachier (US Patent 6,569,307).

Art Unit: 1742

Claim 15 is a rewrite of cancelled claim 1 with amended features. In regards to unamended features of claim 15, Seita et al. is applied to the claim for the same reasons as stated in the previous office action.

In regards to amended features "determining a void-formation marker (VFM) ratio at each of a plurality of time-points; wherein said VFM ratio is the concentration of said VFM divided by the concentration of said accelerator," "counting, for each of said time-points, the number of voids in the metal plated on said substrate" and "determining said threshold concentration as the largest VFM ratio at which no voids are observed" of claim 15, Seita et al. does not specifically teach these steps. While Seita et al. teaches the need to stay below a threshold VFM concentration (col. 5, lines 64-67), Seita et al. does not teach the specifics of the above features.

Regarding amended features "determining a void-formation marker (VFM) ratio at each of a plurality of time-points," Chalyt et al. teach a method for detecting the breakdown of plating bath additives comprising periodically determining a ratio of suppressor breakdown product to suppressor concentration, and correlating this parameter with the deposit quality in order to define an acceptable concentration range for the breakdown product (column 7, lines 36-42). Note that the step of plating a substrate is inherent to this process. Also, while Chalyt's invention is specifically mentions "suppressor breakdown product," is it not limited to only suppressors as Chalyt's invention is concerned with "analysis of organic additives and contamination in plating baths" of which accelerators are naturally included (Chalyt et al., col. 1, lines 14-16). It would have been obvious to one of ordinary skill at the time of invention to

modify Seita et al.'s method by Chalyt et al. steps in order to provide a means of providing control over the deposition properties (Chalyt et al., col. 1, lines 14-16).

However, in regards to amended features "counting, for each of said time-points, the number of voids in the metal plated on said substrate" and "determining said threshold concentration as the largest VFM ratio at which no voids are observed," Seita et al. in view of Chalyt et al. does not specifically teach counting the number of voids and setting the acceptable range (or threshold value) for the byproduct concentration according to the number of voids.

Blachier et al. teach a method for plating objects wherein certain aspects of the plating process are monitored in order to maintain the byproduct concentration below a predetermined value. In one embodiment, the degree of void-free plating is measured, which is equivalent to counting the number of voids (column 7, lines 49-61). It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the method of Seita et al. in view Chalyt et al.'s by counting the number of voids as taught by Blachier et al., and using this value to determine the threshold value, because Blachier et al. teach that monitoring this aspect provides an indication of the condition of the plating substances (column 7, lines 62-64).

Regarding amended feature "wherein said VFM ratio is the concentration of said VFM divided by the concentration of said accelerator", Seita et al. in view of Chalyt et al. do not specifically teach that the VFM ratio is the concentration of a void-formation marker (accelerator breakdown product) divided by the concentration of the accelerator.

Art Unit: 1742

However, it would have been obvious to one of ordinary skill in the art to measure the ratio of accelerator breakdown product to accelerator concentration (instead of the ratio of suppressor breakdown product to suppressor concentration as taught by Chalyt et al.), because Blachier et al. teach that the accelerators tend to break down fast than the suppressors (column 1, lines 55-57).

In regards to claims 2-5 and 9, Seita et al. in view of Chalyt et al. and further in view of Blachier et al. is applied to the claims for the same reasons as stated in the previous office action.

Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Seita et al. in view of Chalyt et al. and further in view of Blachier as applied to claim 3, and further in view of Skoog et al. (Fundamentals of Analytical Chemistry 7th Ed.; Saunders College Publishing, Fort Worth, **1996**, pp. 701-702 and 708-709).

In regards to claim 6, Seita et al. in view of Chalyt et al., further in view of Blachier and further in view of Skoog et al. is applied to the claim for the same reasons as stated in previous office action dated 9/13/2005.

Claims 7 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Seita et al. in view of Chalyt et al. and further in view of Blachier as applied to claim 2, and further in view of Talasek et al. (US 2004/0108213).

In regards to claims 7-8, Seita et al. in view of Chalyt et al., further in view of Blachier and further in view of Talasek et al. is applied to the claims for the same reasons as stated in previous office action dated 9/13/2005.

Claims 10 and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chalyt et al. (US Patent No. 6,749,739) in view of Blachier et al. (US Patent No. 6,749,739).

In regards to claims 10-11, Chalyt et al. in view of is applied to the claims for the same reasons as stated in the previous office action.

In regards to the amended features of claim 10 in "concentration of VFM divided by the concentration of accelerator," this amended feature is substantially the same as claim 11 and therefore the same reasons are applied as in the previous office action.

Claims 12-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Seita et al. in view of Kopp (US Patent No. 6,083,374).

In regards to claims 12-14, Seita et al. in view of Kopp is applied to the claims for the same reasons as stated in previous office action dated 9/13/2005.

Response to Arguments

Applicant's arguments filed 5/8/2006 have been fully considered but they are not persuasive.

Applicant argues:

- 1. The pre-determined values of Seita et al. (Seita et al., col. 5, lines 56-57) do not relate to void-formation.
- Seita et al. does not teach determination of a VFM ratio nor relate this
 VFM ratio to a threshold concentration for void-free plating.

Application/Control Number: 10/615,794 Page 7

Art Unit: 1742

3. Neither Chalyt et al. nor Blachier et al. teach a threshold concentration as the highest non-voiding VFM concentration divided by the accelerator concentration.

Examiner responds:

- The pre-determined values of Seita et al. (Seita et al., col. 5, lines 64-67)
 do relate to void-formation; see "good via-filling property" (col. 5, line 64).
 Seita et al. also relates the intention of filling vias with achieving "the via-filling with voids" (abstract).
- 2. See reasons stated above on p. 3 and p. 4.
- 3. See reasons stated above on p. 3 and p. 4. In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Nicholas A. Smith whose telephone number is (571)-272-8760. The examiner can normally be reached on 8:30 AM to 5:00 PM, Monday through Friday.

Application/Control Number: 10/615,794 Page 8

Art Unit: 1742

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on (571)-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

ROY KING
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700